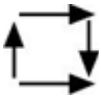


GeKaSpecial Purpose
Electrode**ELIT NUT**

Applications			
Gouging and cleaning of faulty crack welds of metals like cast iron, stainless steels, aluminium for which the oxy-acetylene method is not applicable.			
Features			
ELIT NUT is a heavily coated special gouging electrode which is very easy to use. For arc start, it is held perpendicular and then leaned 15° and pulled forward. It should not be pushed into the work more than half of the coating thickness. If the groove is not deep enough the process should be repeated after the work piece has cooled.			
Welding Parameters			
Current Type		Welding Positions	
D.C. (-) A.C			
Dimensions			
ø x l		Amperage (A)	Weight g/100 pcs
(mm)	(inch)		
3.20 x 350	1/8 x 14"	180 - 240	3570
4.00 x 350	5/32 x 14"	250 - 320	5340
5.00 x 350	3/16 x 14"	360 - 500	8240
Approvals			MSDS Download
			